

**What is claimed is:**

1. An article comprising a plurality of layers arranged in the sequence of components a) through f) wherein

- a) is an optional decorative hard surface layer, and  
b) is a solid thermosetting polyurethane layer, and  
c) is a crosslinked polyurethane elastomer layer, and  
d) is an optional polyurethane foam layer, and  
e) is a solid thermosetting polyurethane layer, and  
f) is an optional substrate,

each of said a) through f) being bonded to its neighboring components.

2. An article comprising a plurality of layers arranged in the sequence of components a) through f) wherein

- a) is an optional decorative hard surface layer, and  
b) is a solid thermosetting polyurethane layer, and  
c) is a crosslinked polyurethane elastomer layer, and  
d) is an optional polyurethane foam layer, and  
e) is a solid thermosetting polyurethane layer, and  
f) is an optional decorative hard surface layer,

each of said a) through f) being bonded to its neighboring components.

3. The article of Claim 1 wherein the polyurethanes (b) and (e) and the polyurethane of (c) are products of reactions having identical isocyanate reactants.

4. A process for preparing the article of Claim 1 comprising applying said (b) to said (c) before said (b) has reached a non-tacky state and said layer

combination of at least (b) and (c) to said (e) before said layer combination of at least (b) and (c) has reached a non-tacky state.

- 5      5.      The process of Claim 4 comprising applying each of said (b), said (c) and said (e) in the form of plurality of coats by spraying.
6.      The article of claim 1 selected from the group consisting of sanitary fitting and body of a refrigerated vehicle.
- 10    7.      The article of claim 2 selected from the group consisting of sanitary fitting and body of a refrigerated vehicle.

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